

REPORT

50X1-HUM

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On the western outskirts of Chkalov (55°08'N/51°46'E), Chkalov East, 600 meters east of the Sakmara River and 3 km north of the oil river, east of a cemetery.

A magazine was constructed in addition to the few existing workshops. It was completed and in use in March 1949. Thirty machine tools arrived from Germany in May 1949. They increased and renewed the machinery and replaced 10 to 15 old machines. The old machines were shipped away from the plant. For location of plant layout see Annex.

Since May 1949 three shifts of 250 Soviets, 50 percent women, plus 50 Russians with 50 Russians assigned to construction work.

milline and boring heads. (Loring heads varying from 1 cm to 30 cm in diameter and from 1 to 40 cm in length; milline heads varying from 1 to 6 cm in diameter.) Laid out in June 1949: 2,000 to 2,500 milline heads, 3,500 to 4,000 boring heads.

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2 Annex: Tool factory in Chikodol.

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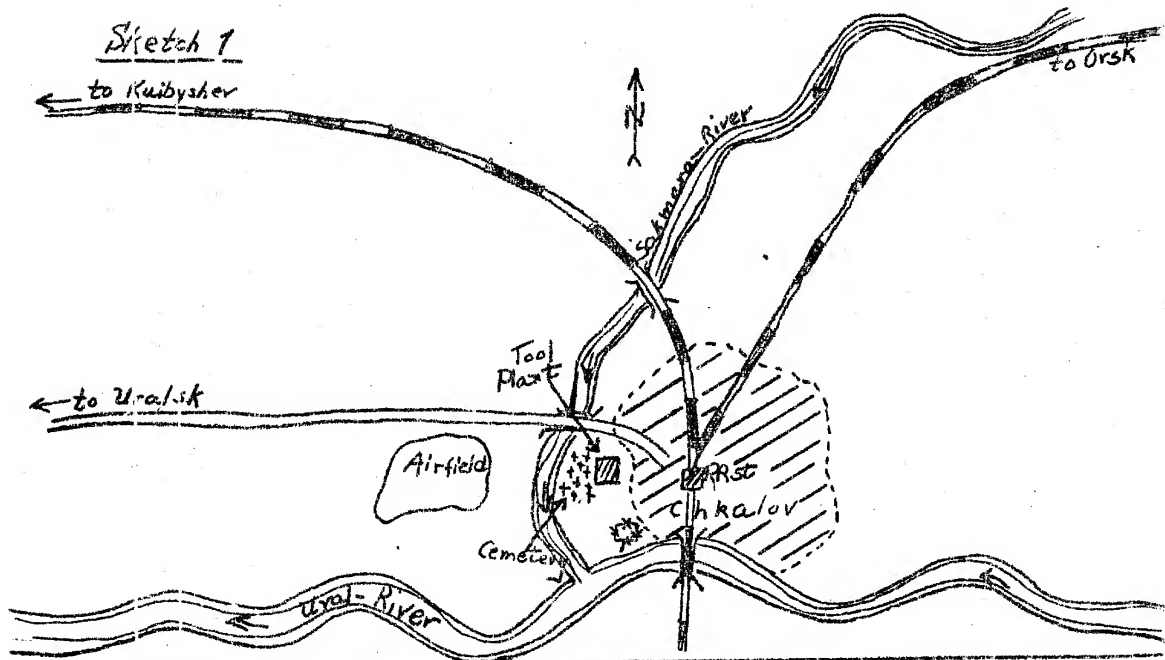
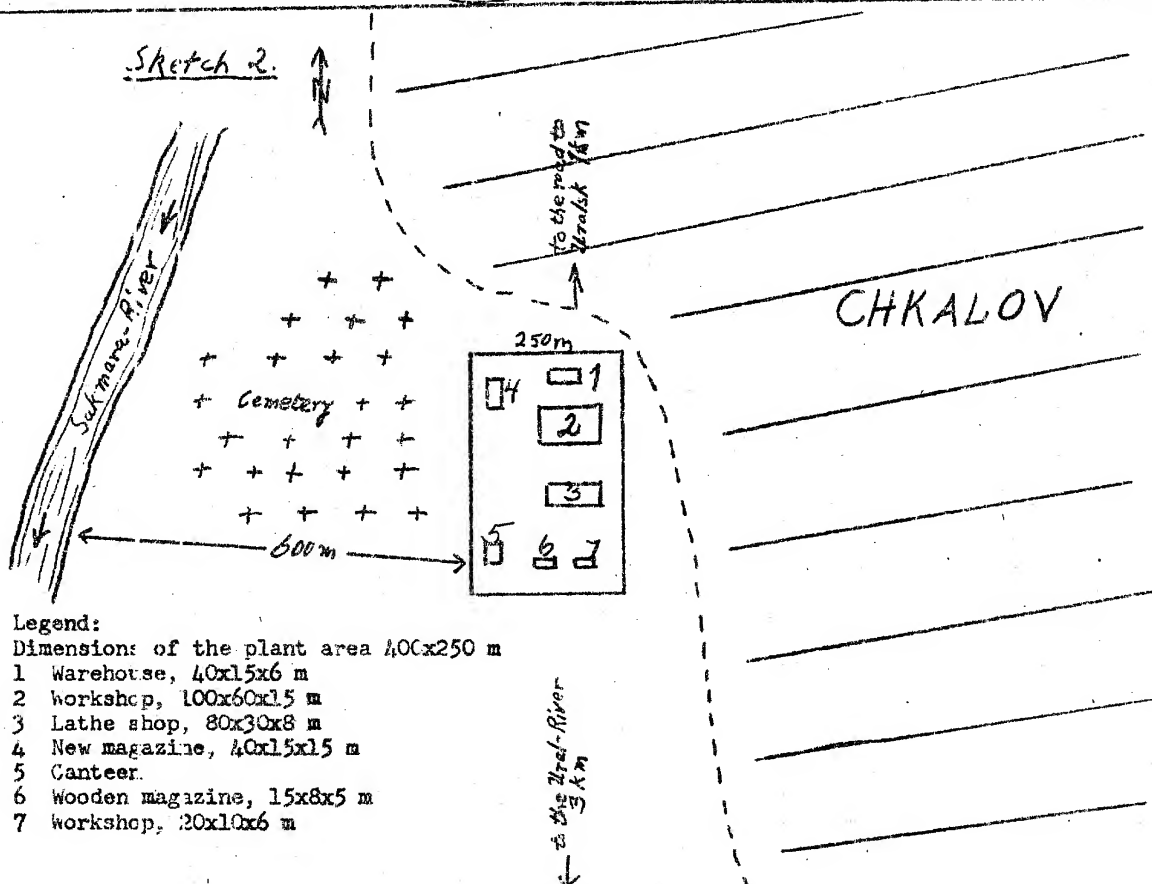
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Attachment

Tool Factory in ChkalovSketch 1Sketch 2.

Legend:

Dimensions of the plant area 400x250 m

- 1 Warehouse, 40x15x6 m
- 2 Workshop, 100x60x15 m
- 3 Lathe shop, 80x30x8 m
- 4 New magazine, 40x15x15 m
- 5 Canteen
- 6 Wooden magazine, 15x8x5 m
- 7 Workshop, 20x10x6 m